

Work Order ID 58159

Monday, April 26, 2010 2:27:03 PM



Page 1

Item ID:	D3759-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	4/26/2010	Start Qty:	100.00		Cust Item ID:	
Required Date:	4/30/2010	Req'd Qty:	100.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>umr</u>	Date:	<u>10-4-26</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3759	Rev A								
100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge								
	Memo	0.00							
	Hardinge CNC Lathe Small								
	<input type="checkbox"/> Debur								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	Memo	0.00							
	Quality Control								
120	QC8- Inspect parts - second check	0.00							
	Memo	0.00							
	Quality Control								

SL 10/04/28 (100)

SL 10/04/28

100 0

10/04/28

100 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 4/26/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: *Steve*

0.00



Packaging

Memo

0.00

Packaging

*10-4-29**100**X3*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/04/29**BS10-4-29*
(100)

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Picklist Print

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Work Order ID: 58159

Parent Item: D3759-1

Parent Item Name: Bushing


Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Date: 4/26/2010

Required Date: 4/30/2010

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	43.5500	6.5789			
304 ROUND BAR 0.375												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

12.1

111323

0

114467

12.1

Main Warehouse

MAT029

31.45

113325

7.45

114356

24

6.6 SL 10/04/08

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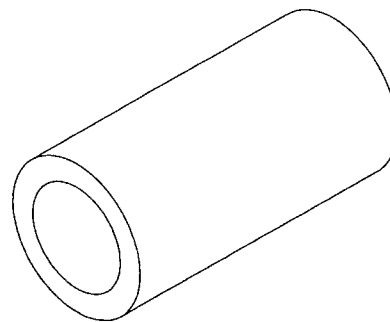
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D3759-1 BUSHING

RELEASE
1180-0110

58159

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS				
CHECKED	ME			DRAWING NO.	REV. A
MFG. APPR.	ME			D3759	SHEET 1 OF 2
APPROVED	ME			TITLE	SCALE
DE APPR.	ME			BUSHING	NTS
DATE	08.03.03			COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

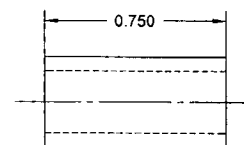
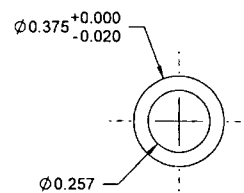
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D3759-1 BUSHING

RELEASE
108-03-17-10

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
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Dart Aerospace Ltd

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